# Water Guide construction method

# [Outline]

It make a ditch in parts, such as the existing concrete structure building frame joint and a construction-joint part.



### [The background of development]

Although the conventional watering construction method of the tracking to "spacing" and "shrinkage" of a joint was good, there was a problem that there was much what has low durability and bad the tracking which receives "twist".

#### [Feature]

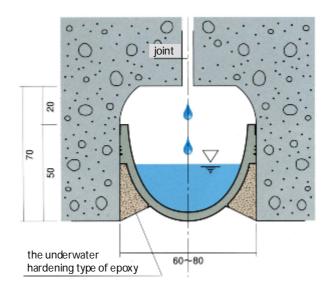
Since the underwater hardening type putty of the completed driving channel Sectional is "wedge type structure", it can also bear very high water pressure and its durability also improves.

In the shape which inserted the water conveyance rubber sheet in wedge structure, also receive "twist" and the tracking is good very much.

There is little exposure area, and since chloroprene rubber is used, there are no worries about a freeze also in the tunnel of a cold district.

Even when the water in watering is frozen very much in the tunnel of a cold district, It can be withstand also to expansion by freezing of water enough.

Since chloroprene rubber is exposed about 25-30 mm, one line runs in a tunnel and a fine sight becomes good.



#### [Scope]

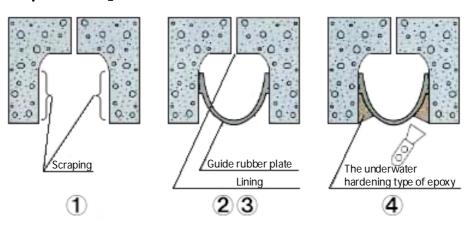
- · Leak-prevention of the expansion joint of a tunnel
- Bonds, such as a tunnel, a retaining wall, and a box culvert, a concrete joint part, watering from the leakage of water of a crack

# [ Difference with a other construction method ]

Mask watering construction method is a watering construction method for which leakage of water is used by the shape of mask when there is comparatively little the quantity.

It can classify into the construction method using a waterproofing sheet, and the construction method using a trail tarp.

# [Construction procedure]



#### A cutter and chipping

It make a ditch 60-80 mm in width, and 70-80 mm in depth along marking.

A washing work and a sectional restoration work

It wash a ditch in water using a high-pressure washing machine etc.

Watering board installation

It bend watering rubber board (HK-130, HK-140, HK-150) into U character, and set to a ditch.

Epoxy resin putty filling work

It is filled up with underwater hardening type putty (James B-007) so that a jar type may be formed between a ditch and watering rubber plate.

Water guide construction method is the Ministry of Land, Infrastructure and Transport. Registered with the new technology information service system (NETIS).

NETIS registration number: No.KK-060032

# Reference

Inc. HORK Osaka head office

9-55, Kikugaoka-cho, Hirakata-shi, Osaka 573-0091, Japan

Phone: 81-72-861-5555 Fax: 81-72-861-5522

E-mail: osaka@hork.co.jp

Tokyo branch

Mitsubishi Electric Setagaya building 1F, 3-10-3, Ikejiri, Setagaya-ku, Tokyo 154-0001, Japan

Phone: 81-3-5433-0550 Fax: 81-3-5433-0551

E-mail: tokyo@hork.co.jp